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$3 \times 1 = \underline{\quad}$	$9 \div 3 = \underline{\quad}$	$6 \times \underline{\quad} = 12$	$2 \times \underline{\quad} = 8$	$\underline{\quad} = 30 \div 10$
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$4 \times 4 = \underline{\quad}$	$\underline{\quad} \times 7 = 14$	$\underline{\quad} = 12 \div 3$	$7 \times \underline{\quad} = 28$	$\underline{\quad} = 7 \times 3$
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$15 \div 3 = \underline{\quad}$	$5 \times \underline{\quad} = 25$	$18 \div 3 = \underline{\quad}$	$6 \times 5 = \underline{\quad}$	$4 \times \underline{\quad} = 20$
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$\underline{\quad} = 9 \times 4$	$8 \times \underline{\quad} = 40$	$24 \div 6 = \underline{\quad}$	$9 \times \underline{\quad} = 45$	$8 \times 3 = \underline{\quad}$
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$42 \div 6 = \underline{\quad}$	$\underline{\quad} = 8 \times 6$	$8 \times \underline{\quad} = 56$	$4 \times \underline{\quad} = 32$	$28 \div 4 = \underline{\quad}$
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$6 \times 6 = \underline{\quad}$	$7 \times \underline{\quad} = 35$	$\underline{\quad} \times 6 = 42$	$56 \div 7 = \underline{\quad}$	$9 \times 7 = \underline{\quad}$
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$\underline{\quad} = 7 \times 7$	$6 \times \underline{\quad} = 54$	$8 \times \underline{\quad} = 56$	$40 \div 8 = \underline{\quad}$	$9 \times \underline{\quad} = 45$
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$8 \times 8 = \underline{\quad}$	$27 \div 3 = \underline{\quad}$	$\underline{\quad} \times 9 = 81$	$63 \div 7 = \underline{\quad}$	$9 \times 8 = \underline{\quad}$
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